



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3912-041 Job Sheet 193659



Part No: D3912-041

Job Qty: 4 pcs

Part Name: Eyebolt Receiver Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/17/19

Job Tracking No: 14390

Due Date: 5/17/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B 10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO FIT*** DD verf:JLM IPP REV:C AS PER REV B 10-08-05 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	4 pcs	5/17/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		

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					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
180 QC 21 - SA	4 pcs	5/17/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

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0.99

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Part Op 100 - Pick Kit
 Descriptions: 110 - Small Fab
 120 - QC5- Inspect part completeness to step on W/O
 170 - Identify as per dwg & Stock Location: _____
 180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3801-1	Hand Retractable Spring Plunger	4 pcs (1 ea)	100-Packaging 1 - Pick Kit	5158989
D3912-1	Eyebolt	4 pcs (1 ea)	100-Packaging 1 - Pick Kit	5151042x2
D3912-3	Eyebolt Block	8 pcs (2 ea)	100-Packaging 1 - Pick Kit	5165431
D3912-5	Eyebolt Plate	8 pcs (2 ea)	100-Packaging 1 - Pick Kit	5161210
MS20615-4M20	Rivet	32 Ea (8 ea)	100-Packaging 1 - Pick Kit	5152459
MS21209-F615	Heli-Coil	4 Ea (1 ea)	100-Packaging 1 - Pick Kit	5152919
NAS1149C0663R	Washer	4 Ea (1 ea)	100-Packaging 1 - Pick Kit	5076016

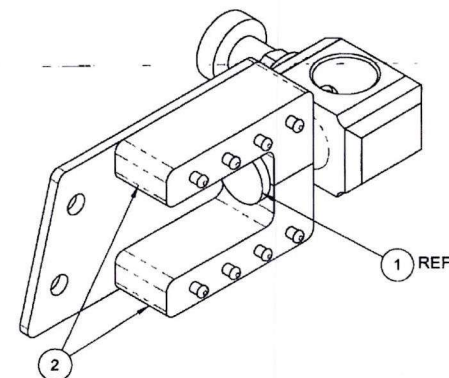
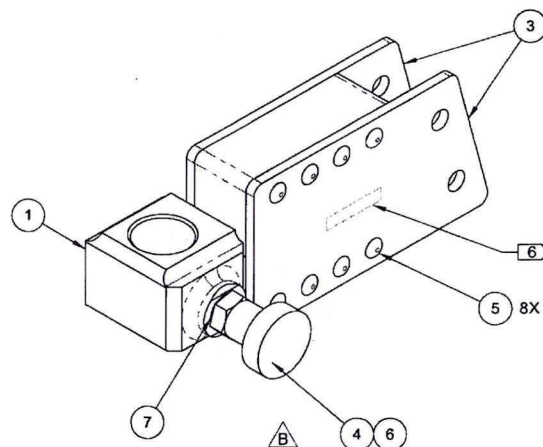
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	D3801-1	4	7	0
	D3912-1	4	3	0
	D3912-3	8	21	0
	D3912-5	8	34	0
	MS20615-4M20	32	78	0
	MS21209-F615	4	113	0
	NAS1149C0663R	4	510	0

Part Specifications

Specifications could not be found.

ITEM	QTY -041	P/N	DESCRIPTION
	X	D3912-041	EYEBOLT RECEIVER ASSY
1	1	D3912-1	EYEBOLT
2	2	D3912-3	EYEBOLT BLOCK
3	2	D3912-5	EYEBOLT PLATE
4	1	D3801-1	SPRING PLUNGER
5	8	MS20615-4M20	RIVET
6	1	MS21209-F615	HELICAL
7	1	NAS1149F0332P	WASHER



SUPPLEMENTAL ISO VIEW
(EYEBOLT PLATE REMOVED
TO SHOW INTERIOR FEATURES)

D3912-041 EYEBOLT RECEIVER ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3912-041 USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT -041: 1.58 lbs

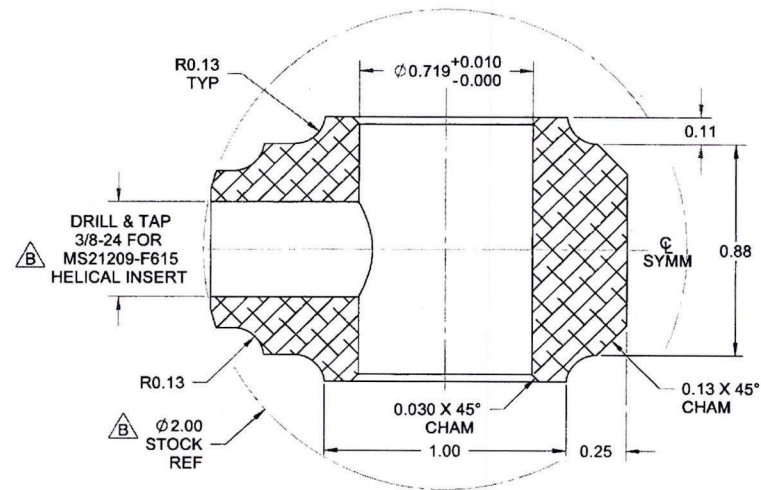
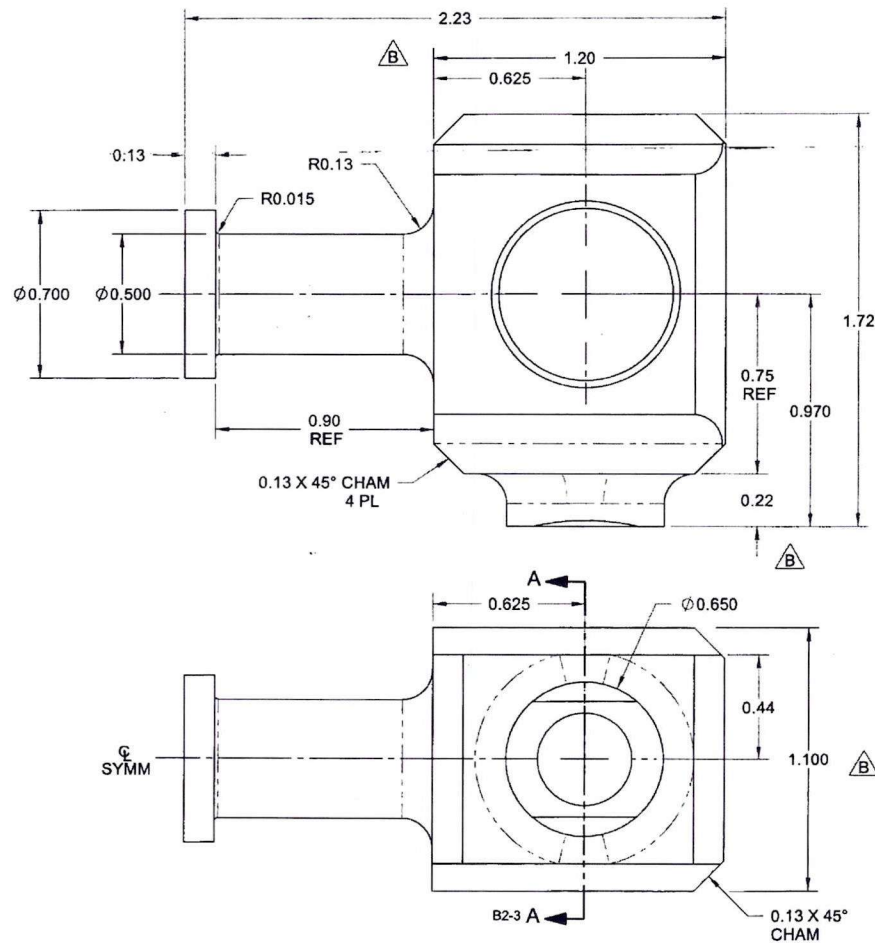
RELEASED
2010-07-16

B	D3801-1 WAS D3810-1 SPRING PLUNGER; D4028-041 RMV; MS21209-F615 WAS MS21209-C610 HELICAL; (1) WASHER NAS1149C0663R ADDED; BOSS ADDED TO D3912-1.	JPH	10.06.28
A	NEW ISSUE	JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	ALIS		
DRAWN	ALIS		
CHECKED	ALIS		
MFG. APPR.	ALIS		
APPROVED	ALIS		
DE APPR.	ALIS		
DATE	10.06.28		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3912** REV. B
TITLE **EYEBOLT RECEIVER ASSY** SCALE NTS

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SECTION A-A B6-3

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2010-07-16
JMP

D3912-1 EYEBOLT

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL ROUND BAR, PER ASTM A276 OR ASTM A582
REF DART SPEC M303R OR M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ID AT ASSEMBLY
- 7) WEIGHT: 0.45 lbs

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DRAWN	JP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. B
MFG. APPR.	JP	D3912	SHEET 2 OF 3
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	EYEBOLT RECEIVER ASSY	NTS
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- 2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: ID AT ASSEMBLY
7) WEIGHT -3: 0.30 lbs
 -5: 0.24 lbs

RELEASED
2010-07-16

DESIGN	AS	DART AEROSPACE LTD	
DRAWN	ST	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ST	DRAWING NO.	REV. B
MFG. APPR.	ST	D3912	SHEET 3 OF 3
APPROVED	ST	TITLE	SCALE
DE APPR.	ST	EYEBOLT RECEIVER ASSY	NTS
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Container No: S178538

Part: D3912-041

Job No: 193659

Serial No/Batch: S178538

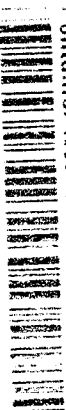
Division:

Inspector:

Ship Date:

Instructions: Various STC's

Ship Date: 7/19



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